





	2 3 4 5 QC 6 7 linear fit 8 polynomial fit 9 mask 10 11 12 13 Origin	
4th	part3	2

0

2

3

3





6

7

8



	6 Manipulate 7 Sound 8	
13th		2

14th

10

11

11

12 array

13 sector frame

14 process frame

15 bundled Connector

16 bundled flow

17 loop

18 graphical input device

19 numeric display\_status indicator\_list input device

20 switch

	1	conveyor	
	2	queue	
	3	oven	
	4	sub-model	
	5	Stella	
	6		

17th